

# **End Door Manual Operator**



### **Product Background**

The end door operator is designed to provide a viable alternative to aging roller cage type door suspension designs used on most railway cars.

The design criteria set forth were:

- Increase the Reliability of the Suspension using Components Developed for Powered Side Doors
- Provide Integral Adjustable Damping on Closure
- Prevent the need for any Counterweight
- Provide Smooth and Quiet Door Operation
- Practically Maintenance free with no Lubrication

This was done having in mind that the American Disabilities Act (ADA) requires wider end door opening.

## **Specifications**

Type: Manual Opening and Automatic

Closing with Damper

Door Track: Hard Anodized Extruded

Aluminum

Rollers: Polyurethane Rollers Mounted

on Double Sealed Ball Bearings

Operator: Self-Contained Rotary Linear

Spring

Closing Force: 5 to 20 lbs.

Damping: Adjustable Restricted Flow Air

Cylinder.

Panel Weight: Up to 200 lbs

Height Adjustment: S/S Cam Allowing 1/4"

Adjustment

Synchronization: Toothed Belt (Bi-Parting Only)

### Construction

Configuration: Single Pane or Bi-Parting.

Seals: Interlocking Nosing Seals

Available.

#### **Tested To**

Shock and Vibration RIA 20 Climate Conditions IEC-571

Cycling Endurance 2 million operations

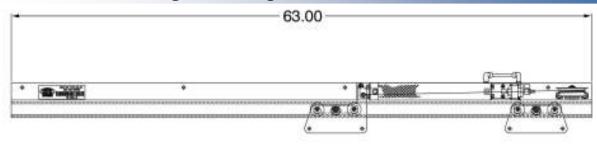
ADA Meet Width Requirements

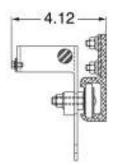
# **Projects Used On**

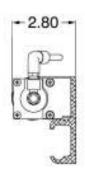
NYCT R142 Bi-Parting
NYCT R143 Single Panel
NYCT R160 Bi-Parting
KTMB Commuters Single Pane

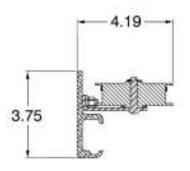
MBTA Red Line Single Panel Suspension
MBTA Blue Line Single Panel Suspension

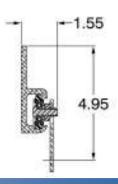
# **End Door Manual Single Panel Operator**



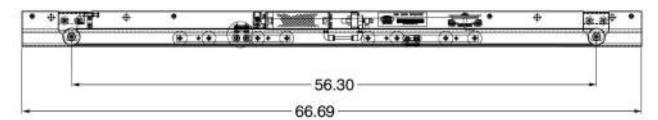


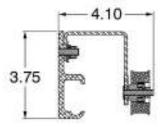


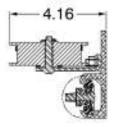


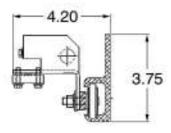


# **End Door Manual Bi-Parting Operator**









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